

ATLANTA SERVICE CENTER CAPABILITIES

1100 Shallowford Road
Marietta, GA 30066

	CINCINNATI SHEAR	MINI CUT TO LENGTH	BRANER SLITTER				RED BUD #1 CTL	RED BUD #2 CTL-BLANKING
GAUGE	0.015" - 0.187"	0.012" - 0.060"	0.015" - 0.135"				0.023" - 0.135"	0.015" - 0.075"
COIL WIDTH		2.0" - 16.0"	6.0" - 61.0" entry 0.750" - 60.0" exit				10.0" - 60.0"	2.0" - 72.0"
COIL OD		30.0" - 60.0"	30.0" - 72.0" entry 30.0" - 60.0" exit				30.0" - 72.0"	30.0" - 72.0"
COIL ID		20.0" - 24.0"	20.0" - 24.0" entry 20.0" - 24.0" exit				19.0" - 25.0"	20.0" - 24.0"
MAX LINE SPEED		80 FPM	600 FPM				200 FPM	250 FPM
MAX COIL WT.		6,000 lbs.	50,000 lbs.				50,000 lbs.	50,000 lbs.
BUNDLE WT.		5,000 lbs.					10,000 lbs.	10,000 lbs.
SHEET LENGTH		4.0" - 120.0"					10.0" - 144.0"	6.0" - 192.0"
LENGTH TOLERANCE	± 1/32" (0.031")	± 1/64 (0.015")					± 0.010"	± 0.010"
WIDTH TOLERANCE	± 1/32" (0.031")		± 0.005"					± 0.010"
DIAGONAL TOLERANCE	1/32" (0.031") D1-D2/2	1/32" (0.031") D1-D2/2					1/32" (0.031") D1-D2/2	1/64" (0.015") w/ edge trim D1-D2/2
MIN. EDGE TRIM			3/16" (0.1875") per side					3/16" (0.1875") per side
CAMBER			ASTM					
NO. OF CUTS			Cuts	Min	Max	Gauge		4" min width when blanking 7 cuts max w/ edge trim
			5	0.125	0.139	10		
			7	0.095	0.103	12		
			8	0.086	0.094	13		
			12	0.067	0.075	14		
			16	0.054	0.059	16		
			18	0.044	0.049	18		
			20	0.015	0.039	20-30		



Atlanta Service Center 100,000 sq. feet (rail-served) | Maximum Crane Capacity: 60,000 lbs. | Maximum Coil Lift Capacity: 56,000 lbs.