

HOUSTON SERVICE CENTER CAPABILITIES

10555 Wyman Gordon Dr.
Houston, TX 77095

	ALCOS PRECISION SLITTER	RED BUD #1 CTL-BLANKING	RED BUD #2 CTL-BLANKING																																
GAUGE	0.009" - 0.250"	0.020" - 0.135"	0.013" - 0.075"																																
COIL WIDTH	18.0" - 72.0"	6.0" - 75.0"	6.0" - 72.0"																																
COIL OD	36.0" - 72.0"	84.0"	30.0" - 65.0"																																
COIL ID	Entry 20" Exit 24"	19.0" - 25.0"	20.0" - 24.0"																																
MAX LINE SPEED	1000 FPM	250 FPM	120 FPM																																
MAX COIL WT.	60,000 lbs.	50,000 lbs.	50,000 lbs.																																
BUNDLE WT.		15,000 lbs.	10,000 lbs.																																
SHEET LENGTH		20.0" - 240.0"	20.0" - 192.0"																																
LENGTH TOLERANCE		± 0.010"	± 0.015"																																
WIDTH TOLERANCE	± 0.005"	± 0.010"	± 0.015"																																
DIAGONAL TOLERANCE		1/64" (0.015") D1-D2/2 (w/ edge trim)	1/32" (0.031") D1-D2/2																																
MIN. EDGE TRIM	3/16" (0.1875") per side	3/16" (0.1875") per side	3/16" (0.1875") per side																																
CAMBER	ASTM Standard																																		
NO. OF CUTS	<table border="1"> <thead> <tr> <th>Cuts</th><th>Min</th><th>Max</th><th>Gauge</th></tr> </thead> <tbody> <tr> <td>4-6</td><td>0.209</td><td>0.25</td><td>3-5</td></tr> <tr> <td>9</td><td>0.171</td><td>0.187</td><td>7</td></tr> <tr> <td>11</td><td>0.150</td><td>0.168</td><td>8</td></tr> <tr> <td>15</td><td>0.110</td><td>0.138</td><td>10-11</td></tr> <tr> <td>19-21</td><td>0.085</td><td>0.108</td><td>12-13</td></tr> <tr> <td>26-29</td><td>0.055</td><td>0.078</td><td>14-16</td></tr> <tr> <td>31</td><td>0.009</td><td>0.051</td><td>18-31</td></tr> </tbody> </table>	Cuts	Min	Max	Gauge	4-6	0.209	0.25	3-5	9	0.171	0.187	7	11	0.150	0.168	8	15	0.110	0.138	10-11	19-21	0.085	0.108	12-13	26-29	0.055	0.078	14-16	31	0.009	0.051	18-31	3 @ 0.101" thick 4 @ 0.087" thick 6 @ 0.071" thick 7 @ 0.062" thick	4 cuts w/ edge trim
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Houston Service Center 130,000 sq. feet (rail-served) | Maximum Crane Capacity: 60,000 lbs. | Maximum Coil Lift Capacity: 56,000 lbs.