

SAUK VILLAGE SERVICE CENTER CAPABILITIES

22351 Joshua Drive
Sauk Village, IL 60411

	CINCINNATI SHEAR	PRO-ECO CTL	STAMCO SLITTER	RED BUD CTL-BLANKING																																
GAUGE	0.015" - 0.187"	0.015" - 0.130"	0.012" - 0.130"	0.015" - 0.075"																																
COIL WIDTH		12.0" - 60.0"	6.0" - 60.0" entry 0.750" - 60.0" exit	2.0" - 72.0"																																
COIL OD		30.0" - 72.0"	30.0" - 62.0" entry and exit	30.0" - 72.0"																																
COIL ID		20.0" - 24.0"	20.0" - 24.0" entry and exit	20.0" - 24.0"																																
MAX LINE SPEED		300 FPM	1000 FPM	200 FPM																																
MAX COIL WT.		44,000 lbs.	44,000 lbs.	50,000 lbs.																																
BUNDLE WT.		20,000 lbs.		10,000 lbs.																																
SHEET LENGTH		18.0" - 244.0"		6.0" - 192.0"																																
LENGTH TOLERANCE	± 1/32" (0.031")	± 1/64 (0.015"/dry) ± 1/32 (0.031"/oiled)		± 0.010"																																
WIDTH TOLERANCE	± 1/32" (0.031")		± 0.005"	± 0.010"																																
DIAGONAL TOLERANCE	1/32" (0.031") D1-D2/2	1/16" (0.062") D1-D2/2		1/64" (0.015") D1-D2/2 (w/ edge trim)																																
MIN. EDGE TRIM			3/16" (0.1875") per side	3/16" (0.1875") per side																																
CAMBER			ASTM																																	
NO. OF CUTS			<table><tr><th>Cuts</th><th>Min</th><th>Max</th><th>Gauge</th></tr><tr><td>5</td><td>0.125</td><td>0.139</td><td>10</td></tr><tr><td>7</td><td>0.095</td><td>0.103</td><td>12</td></tr><tr><td>8</td><td>0.086</td><td>0.094</td><td>13</td></tr><tr><td>12</td><td>0.067</td><td>0.075</td><td>14</td></tr><tr><td>16</td><td>0.054</td><td>0.059</td><td>16</td></tr><tr><td>18</td><td>0.044</td><td>0.049</td><td>18</td></tr><tr><td>20</td><td>0.015</td><td>0.039</td><td>20-30</td></tr></table>	Cuts	Min	Max	Gauge	5	0.125	0.139	10	7	0.095	0.103	12	8	0.086	0.094	13	12	0.067	0.075	14	16	0.054	0.059	16	18	0.044	0.049	18	20	0.015	0.039	20-30	4" min width when blanking 7 cuts max w/ edge trim
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Sauk Village Service Center 120,000 sq. feet (access to rail service) | Maximum Crane Capacity: 50,000 lbs. | Maximum Coil Lift Capacity: 44,000 lbs.